

Aftermarket

# DISC HARROW PARTS FOR AMCO

## F15 Series and Others

PART NO.	REPLACES	DESCRIPTION
864-SMA3091	16003	Bearing Housing
308-GW211PP3	G11071	Gang Bearing-Fafnir
851-SMAGW211PP3	G11071	Gang Bearing-Agsmart
747-11064	11064	Snap Ring
<b>1-1/2" SQUARE AXLE WITH 1-1/2" FINE THREAD</b>		
868-SMA944	9444	70-5/8" For 8 Blade, 9" Spacing
868-SMA945	9445	79-7/8" For 9 Blade, 9" Spacing
868-SMA946	9446	89-1/8" For 10 Blade, 9" Spacing
120-84224	10489	1-1/2" NF Hex Nut for Disc Axles – Order Multiple 10 –



## DISC HARROW & VT PARTS FOR CASE IH 330, 335, 340, 345

PART NO.	REPLACES	DESCRIPTION
864-SMA193907	193907A1	Bearing Housing for SBX1226. Also For 370, 690, 870
321-SBX1226	193906A1	Cushion Gang Bearing for SMA 193907 Housing.
747-87016938	87016938	Retaining (snap) Ring for SMA193907 Bearing Housing
444-SMA193929	193929A1	Bearing Retaining Washer for SMA193907 Housing
864-SMA195109	195109A1	Trunnion Bearing Mount, Also For 370, 690, 870
864-SMA197334	197334A1	Bushing for Trunnion Bearing Mount SMA195109
864-SMA1263631	1263631C1	Full Spool 7.5" Long for 1.5" Round Axle
864-SMA1263636	1263636C1	Half Spool 2.6" Long for 1.5" Round Axle
864-SMA101190	101190C1	Half Spool 3" Long for 1.5" Round Axle
864-SMA14	652412R1	Axle Sleeve 7.25" for Bearing Assembly



SMA197334



SMA1263636



SMA195109



SBX1226



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# Aftermarket DISC HARROW PARTS FOR CASE IH



PART NO.	REPLACES	DESCRIPTION
<b>FOR 1-1/8" AXLE</b>		
<b>864-SMA468584</b>	468584R2	Bumper washer for models 46, 48, 150, 330, 350, 370, 470, 475, 480, 485, 490 and 496.
<b>864-SMA481611</b>	481611R1	End washer for models 132, 150, 330, 350, 370, 470, 475, 480, 490, 496 and 610.
<b>864-SMA4167</b>	PA4167	End washer for models 470-490
<b>864-SMA472592</b>	472592R3	1-5/8" Spool, square hole with machined bearing surface, for models 37, 46, 48, 60, 61, 120, 122, 130, 132, 150, 330, 350, 370, 470, 480 and 490 with 7-1/2" spacing.
<b>864-SMA472593</b>	472593R3	3" Spool, square hole with machined bearing surface for models 37, 46, 48, 60, 61, 76, 120, 122, 130, 132, 150, 330, 350, 370, 470, 480, 490, 610, 760 with 9" spacing.
<b>864-SMA472591</b>	472591R3	4" Spool, square hole with machined bearing surface, for models 37, 46, 48, 60, 61, 76, 120, 122, 130, 132, 150, 330, 350, 370, 470, 480, 490, 610 and 760 with 7-1/2" spacing.
<b>864-SMA481416</b>	481416R1	7-1/2" Spool, square hole with machined bearing surface, for models 46, 48, 60, 61, 120, 122, 130, 132, 150, 330, 350, 370, 470, 475, 480, 485, 490 and 496 with 7-1/2" spacing.
<b>864-SMA481417</b>	481417R1	9" Spool, square hole with machined bearing surface, for models 37, 46, 48, 60, 61, 120, 122, 130, 132, 150, 330, 350, 370, 470, 475, 480, 485, 490, 496, 610 and 760 with 9" spacing.
<b>864-SMA101189</b>	101189C1	1-5/8" Spool, round hole with machined bearing surface, for models 350, 370, 470, 475, 480, 490 and 496 with 7-1/2" and 9" spacing.
<b>864-SMA101190</b>	101190C1	3" Spool, round hole with machined bearing surface, for models 132, 350, 370, 470, 475, 480, 485, 490, 496, 3900 and 3950 with 9" spacing.
<b>864-SMA101191</b>	101191C1	4" Spool, round hole with machined bearing surface, for models 132, 350, 370, 470, 475, 480, 485, 490, 496, 3900 and 3950 with 7-1/2" and 9" spacing.



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# Aftermarket DISC HARROW PARTS FOR CASE IH

PART NO.	REPLACES	DESCRIPTION
<b>FOR 1-1/2" AXLE</b>		
<b>864-SMA139918</b>	139918C1	9" Spool, round hole with machined bearing surface, for model 3900.
<b>864-SMA549977</b>	549977R1	4-1/8" X 1-1/2" Square hole spool with machined bearing surface for models 500, 501, 596, 770.
<b>864-SMA549976</b>	549976R1	Spool for models 500, 501, 596, 770.
<b>864-SMA549973</b>	549973R1	End washer for models 500, 501, 596, 770.
<b>864-SMA549975</b>	549975R1, 60615C1	Bumper washer for models 500, 501, 596, 770.
<b>BEARINGS</b>		
<b>308-DHU491A</b>	ST491A, FD209TTRJA	Riveted flange bearing for models 37, 46, 48, 60, 61, 120, 122, 130 132, 150, 330, 350, 370, 470, 475, 480, 485, 490, 496, 610 and 760. 1.77" Round ID, 2-3/16" OD tube. Fafnir
<b>851-SMA491A</b>	ST491A, FD209TTRJA	Riveted flange bearing for models 37, 46, 48, 60, 61, 120, 122, 130 132, 150, 330, 350, 370, 470, 475, 480, 485, 490, 496, 610 and 760. 1.77" Round ID 2-3/16" OD tube. AgSmart
<b>308-DHU2316R211</b>	ST740B, FD211RJA	Riveted flange bearing for models 500, 501, 596, 770 and 780. 2.188" Round ID. Fafnir
<b>851-SMA211B</b>	ST740B, FD211RJA	Riveted flange bearing for models 500, 501, 596, 770 and 780. 2.188" Round ID. AgSmart
<b>864-SMA129753HD</b>	129753C1	Heavy duty wear guard for ST740B bearing. Used on models 500, 501, 596, 770, 780



## FAFNIR®

**AgSmart Bearings  
Carry a Two Year Warranty**



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# Aftermarket DISC HARROW PARTS FOR CASE IH



PART NO.	REPLACES	DESCRIPTION
<b>864-SMA12</b>	652383R1 5480	5-1/16" Sleeve for models 37, 46, 48, 60, 61, 120, 122, 130, 132, 150, 330, 350, 370, 470, 480 and 490 with 7-1/2" spacing. Used with 472591 and 472592.
<b>864-SMA13</b>	472594R1 6480	6-1/16" Sleeve for models 37, 46, 48, 60, 61, 76, 120, 122, 130, 132, 150, 330, 350, 370, 470, 480, 490, 610, 760 with 9" spacing. Used with 472591 and 472593.
<b>864-SMA14</b>	652412R1 7140	7-1/4" Sleeve for models 350, 370, 470, 475, 480, 490, 496 with 7-1/2" spacing. Used with 101189, 101191.
<b>864-SMA15</b>	112410C1 7480	8-3/4" Sleeve for models 132, 350, 370, 470, 475, 480, 485, 490 and 496 with 9" spacing. Used with 101190, 101191.
<b>864-SMA18</b>	549971R1 8450	5-7/8" Sleeve for models 500, 501, 596, 770, 780. Used with 549977 spool.
<b>864-SMAP34102</b>	87412142	Slack washer for 1-1/2" round axle, 1/4" thick.
<b>864-SMAP34103</b>	—	Slack washer for 1-1/8" square axle, 1/4" thick.
<b>864-SMAP34105</b>	—	Slack washer for 1-1/8" square axle, .10" thick.
<b>864-SMA129532</b>	129532C2 GS400	Gang bearing standard for models 475, 490, 496, 3800, 3850, 3900, 3950 and RMX340.
<b>864-SMA491921</b>	491921R1	Wheel shaft bearing for models 48, 470, 475, 480, 490, 496, 500 and 610.
<b>864-SMA60134</b>	60134C1	Hitch leveling trunnion with grease fitting for models 475, 490, 496, 501, 596, 3900 leveling assembly.
<b>873-16924</b>	60420C2, 60423C2	Leveling link assembly with one threaded end. 13-1/2" closed on-center, 7/8" diameter pin hole.

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# Aftermarket DISC HARROW PARTS FOR CASE IH

PART NO.	REPLACES	DESCRIPTION
<b>982-465493</b>	465493R2	Hub with cups, bolts and grease fitting for transport wheel assembly on models 48, 470, 475, 480, 490, 500, 501, 610, 760, 770, early 496 (1987 and before).
<b>982-606468</b>	606468R21 IH468H	Hub with cups for the transport wheel assembly on models 770, 780, 3900 and late 496 (after 1987).
<b>982-909970</b>	663906R1	Hub cap for 606468 hub.
<b>982-478375</b>	478375R1	Spindle 1-3/4" diameter for 465493 hub.
<b>982-1978726</b>	1978726C1 IH468S	Spindle for 606468 hub.
<b>982-283740</b>	B91354 IH493HSA	Hub assembly; includes hub 465493 and spindle 478375.
<b>982-912951</b>	70120D	Spindle nut 7/8" -14 slotted for 1978726 spindle.
<b>982-912945</b>	69442D	Spindle nut for 478375 spindle.
<b>982-913608</b>	369857R1	Spindle washer for 478375 spindle.
<b>982-913612</b>	469873R1	Spindle washer 7/8" for 1978726 spindle.
<b>864-SMA9801</b>	481474R93	Spindle tube (weld-in) for models 48, 470, 480, 490, 500, 610 transport wheel axle assembly.
<b>913-TKR5KITP</b>	63881C91	Bearing kit for transport wheel hub, contains:
LM48510	371883R1	Inner bearing cup
LM48548	371882R91	Inner bearing cone
M12610	618024R1	Outer bearing cup
M12649	618023R91	Outer bearing cone
SMA200886	667599R92	Seal
SMA667564	654675R1	Seal retainer
909917	663908R1	Dust cap
<b>864-SMA63881P</b>		Same as TKR5KITP but with AgSmart bearings
<b>913-TKR6KITP</b>	123096A2 IH468BK	Bearing kit for 606468 hub, contains:
LM501310	663558R1	Inner bearing cup
LM501349	663557R91	Inner bearing cone
LM67010	651817R1	Outer bearing cup
LM67048	651815R91	Outer bearing cone
19844	594702R91	Seal
79941	594703R1	Seal retainer
909970	663906R1	Cap
<b>864-SMA123096P</b>		Same as TKR6KITP but with AgSmart bearings



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**DISC HARROW PARTS  
 FOR CASE IH**

PART NO.	REPLACES	LENGTH
<b>1-1/8" SQUARE AXLES</b>		
868-SMA468607	468607R1	39.8"
868-SMA471014	471014R1	49.5"
868-SMA471015	471015R1	57.6"
868-SMA652939	652939R2	67.4"
868-SMA472586	472586R2	71.9"
868-SMA468582	468582R2	76.4"
868-SMA468583	468583R2	79.4"
868-SMA481844	481844R1	85.5"
868-SMA487168	487168R1	95"
868-SMA588329	58829C1	103.4"
868-SMA546831	546831R1	112.5"
868-SMA57000	57000C1	121.5"
864-SMAP34101	P34101	Gang Bolt Lock Tab
120-84018	220089	Gang Axle Hex Nut, 1-1/8" - 7
<b>1-1/2" SQUARE AXLES</b>		
868-SMA58831	58831C1	47.3"
868-SMA549978	549978R1	57.9"
868-SMA549979	549979R1	68.2"
868-SMA549980	549980R1	78.9"
868-SMA549981	549981R1	89.4"
120-84024	—	Gang Axle Hex Nut, 1-1/2" - 6

NOTE: Length is Measured from Under the Head to End of Thread



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PART NO.	REPLACES	DESCRIPTION
<b>SCRAPERS</b>		
<b>864-CB480AL</b>	483139R92	Left hand front (right rear) gang scraper assembly for model 480.
<b>864-CB480AR</b>	483140R92	Right hand front (left rear) gang scraper assembly for model 480.
<b>864-CB480</b>	483096R2, 4801	Scraper blade for models 350, 370, 470, 475, 480 and 490.
<b>864-CB485AL</b>	121195C91	Left hand scraper assembly for model 485
<b>864-CB485AR</b>	121196C91	Right hand scraper assembly for model 485
<b>864-CB496AL</b>	121119C92, 4903	Left hand front (right rear) gang scraper assembly for model 490 and 496.
<b>864-CB496AR</b>	121120C92, 4902	Right hand front (left rear) scraper assembly for model 490 and 496.
<b>864-CB496</b>	121118C1, 4901	Scraper blade only for CB485AL, CB485AR, CB496AL, CB496AR, SMA19538 and SMA19539 assemblies.
<b>864-SMA121470</b>	121470C92	LH Scraper assembly for models 500, 501, 596, 770, 780.
<b>864-SMA121471</b>	121471C92	RH Scraper assembly for models 500, 501, 596, 770, 780.
<b>864-SMA121469</b>	1214169C1	Scraper blade for models 500, 501, 596, 770, 780.



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## DISC HARROW PARTS FOR JOHN DEERE



PART NO.	REPLACES	DESCRIPTION
<b>864-SMA25694</b>	A25694	Bumper Washer, for models 100, 105, 110, 111, 115, 210, 215, 220, 230, 235, 620, 630, 635, 637, 640, 650, 2620, 2623, 2625 series disc. For 2623 vertical tillage, 710, 712, 722, 724 tillers and 955 ripper.
<b>864-SMA20621</b>	N241315 A20621	Spool, 1-7/8" for models with 7-1/4" & 9" spacing. For 220, 225, 230, 235, 621, 627, 630, 637, 655, and 660 disc. For 714 and 724 tillers, 726 and 2310 finishers.
<b>864-SMA20622</b>	N241318 A20622	Spool, 3.8" for models with 7-1/4" spacing. For 621, 627, 630, 637 disc. For 724 tiller and 2310 finisher.
<b>864-SMA37023</b>	N241314 A37023	Spool, 5-1/2" for models with 9" spacing. For 220, 225, 230, 235, 621, 627, 630, 637, 655, 660 disc and 714 tiller.
<b>864-SMA28448</b>	AN183629	Double spool, for models with 9" spacing. For 220, 621, 627, 630, 637 disc and 714 tiller.
<b>864-SMA28369</b>	AN183748	Double spool, for models with 7-1/4" spacing. For 621, 627, 630, 637 disc, 724 tiller and 726, 2310 finisher.
<b>864-SMA241320</b>	N241320 N262576	Spacer for 635 middlebreaker disc.
<b>864-SMA16</b>	A20647	Sleeve, 6-11/16" for models with 7-1/4" spacing. Used on 200 and 600 series discs and 700 series mulch finishers.
<b>864-SMA17</b>	A20648	Sleeve, 8-1/2" for models with 9" spacing. Used on 200 and 600 series discs and 700 series mulch finishers.
<b>864-SMAP34102</b>	P34102	Slack washer for 1-1/2" round axle, 1/4" thick.
<b>864-SMAP34103</b>	P34103	Slack washer for 1-1/8" square axle, 1/4" thick.
<b>864-SMAP34105</b>	P34105	Slack washer for 1-1/8" square axle, .10" thick.

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**DISC HARROW PARTS  
 FOR JOHN DEERE**

PART NO.	REPLACES	DESCRIPTION
<b>864-SMA188346</b>	N188346	Tongue Hitch. Used on 640 Series Disc.
<b>982-630S</b>	—	Transport Wheel Spindle (Weld in required)
<b>982-24325</b>	AA24325	Transport Wheel Spindle for A27616 Hub. For 14 ft. and Over JD Plows
<b>982-913538</b>	JD16	Lug Bolt, 9/16"-18 for 183318 Hub and Transport Wheel (24325)
<b>982-912952</b>	14H1086	Slotted Nut, 7/8" for 630S
<b>120-84616</b>	K40018	Nylon Lock Nut Fine Thread for 24325 Spindle.
<b>982-913607</b>	D10134	Spindle Washer for 630S and 24325 Spindle
<b>982-27616</b>	A27616	Transport Wheel Hub, For Models 115, 210, 215, 220, 230, 235, 310, 315, 330, 331, 335, 340, 350, 355, 360, 370, 375, 440, 455, 1630 -1640 ASN 017301. Uses Bearing Kit SMA235BK
<b>864-SMA235BK</b>	—	Bearing Kit for Transport Wheel Hub (27616) Containing:
207KYY	88107	Ball Bearing (2)
SMA235B	28H2613	Bearing Spacer
27617	A27617	Snap Rings (2)
<b>864-SMA630BK</b>	—	Bearing Kit for Transport Wheel Hub (183318) Containing:
IM29710	JD8271	Inner Bearing Cup
IM29749	JD8988	Inner Bearing Cone
IM67010	JD8225	Outer Bearing Cup
IM67048	JD8187	Outer Bearing Cone
IM18030	AH20017	Grease Seal
SMA630R	B30887	Seal Retainer
909970	D10025	Grease Cap



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# Aftermarket DISC HARROW PARTS FOR JOHN DEERE



NOTE: Axle Length is Measured from Bottom of Head.

PART NO.	REPLACES	LENGTH	DESCRIPTION
<b>1-1/8" SQUARE AXLES</b>			
<b>868-SMA20133</b>	A20133	50-11/16"	For models 100, 111, 115, 220, 230, 235, 621, 627, 630 & 637
<b>868-SMA20134</b>	A20134	59-11/16"	For models 100, 111, 115, 220, 230, 235, 621, 627, 630 & 637
<b>868-SMA20615</b>	A20615	68-11/16"	For models 110, 111, 115, 210, 215, 220, 230, 235, 621, 627, 630 & 637
<b>868-SMA20616</b>	A20616	77-11/16"	For models 110, 111, 115, 210, 215, 220, 230, 235, 621, 627, 630 & 637
<b>868-SMA20617</b>	A20617	87"	For models 110, 111, 115, 210, 215, 230, 235, 621, 630 & 637
<b>868-SMA40826</b>	A40826	95-11/16"	For models 215, 235, 630 & 637
<b>868-SMA40827</b>	A40827	104-11/16"	For models 215, 235, 630 & 637

*Other size axles available in quantities of 25 or more. Call for quote.*



SMA20006,  
SMA22394



SMA240886

SMA240887

PART NO.	REPLACES	DESCRIPTION
<b>SCRAPERS</b>		
<b>864-SMA20006</b>	A20006	Scraper blade for model 110, 111, 115, 210, 220, 230 disc.
<b>864-SMA22394</b>	A22394	Scraper blade for model 310, 330, 331, 340, 350, 360, 370 disc.
<b>864-SMA38364</b>	A38364 N242551	Scraper blade for model 215, 235, 315, 630, 635, 637 discs; 512 disc hipper, and 722 mulch finisher.
<b>864-SMA240886</b>	AN240886	Scraper arm RH front, LH rear for model 630. Has 5/8" standard width slot, uses 5/16" roll pin. Also for 15, 235, 627, 635, 637 and 726 mulch finisher.
<b>864-SMA240887</b>	AN240887	Scraper arm LH front, RH rear for model 630. Has 5/8" standard width slot, uses 5/16" roll pin. Also for 215, 235, 627, 635, 637 and 726 mulch finisher.



SMA38364

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# DISC HARROW PARTS FOR JOHN DEERE

## DISC BEARING KITS



Supplied as shown, includes all parts



SMA241911K

PART NO.	REPLACES	DESCRIPTION
<b>851-SMA241911K</b>	AN241911 AAK16196	Kit Includes Bearing 2 SMA243180 Nylon Liners, Non-relube, O.D. 3.937", I.D. 2.195". For 2620, 2623, 2625 Disc; 2623VT; 2720 Discripper.
<b>851-SMA30941</b>	AA30941	Disc Bearing Kit Used on 210, 215, 220, 230, 235, 621, 627, 630 & 637 Disc Harrows.
<b>851-SMA30942</b>	AA30942	Disc Bearing Kit Used on 310, 315, 330, 331, 335, 340, 350, 355, 360, 512, 637, 640, 650 & 670 Disc Harrows.
WEAR GUARD		
<b>864-SMA28474</b>	A28474	Wear Guard for Disc Bearing. Used on 210, 215, 220, 225, 230, 235, 621, 630, 637 and 650.



## DISC HARROW BEARING KIT FOR KELLY

PART NO.	DESCRIPTION / APPLICATION
<b>851-K62112</b>	Bearing Unit for Kelly Chain Harrow Swivel 20-ft. to 50-ft. Wide. Replaces PCHB55
<b>851-K62112KIT</b>	Replacement Bearing and Seal Kit for K62112



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# DISC HARROW PARTS FOR KRAUSE



SMAK010



SMAK1013



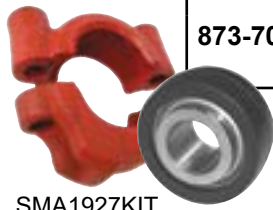
SMAK1014



SMAK408



SMAK409



SMA1927KIT

PART NO.	REPLACES	DESCRIPTION
<b>864-SMAK010</b>	1280-0-10, K010	Spool, 1.5" Round Concave, 2.375" Long
<b>864-SMAK1013</b>	1441-0-13, K013	Spool, 1.5" Square x 1.75" Round Convex, 5" Long
<b>864-SMAK1014</b>	1441-0-14, K014	Spool, 1.5" Square x 1.75" Round, 2.75" Long
<b>864-SMAK408</b>	364-0-8, K408	Spool, 1.5" Round Concave, 3" Long
<b>864-SMAK409</b>	364-0-9, K409	Spool, 1.5" Round Convex, 4.75" Long
<b>864-SMA1927KIT</b>	1927-11-0, 40-174	Bearing Kit with SMAGW209PPB22BR Bearing, SMA1927U and SMA1927L
<b>851-SMA1927</b>	1927-11-0, 40-174, CDS209TTR6P	Rubber Mounted Disc Harrow Bearing for High Shock Load Tillage Applications. For 1.5" Round Axle. AgSmart
<b>852-GW209PPB22</b>	1927-11-0, CDS209TTR6P	Rubber Mounted Disc Harrow Bearing for High Shock Load Tillage Applications. For 1.5" Round Axle
<b>864-SMA1927U</b>	1927-10-2	Upper Bearing Housing
<b>864-SMA1927L</b>	1927-10-1	Lower Bearing Housing
<b>864-SMA45105</b>	45-105	Steel Shield or Side Ring, Works with 209 Series Bearings - 2 Required
<b>852-GW209PPB23</b>	40-167	Rubber Mounted Disc Harrow Bearing for Shock Load Tillage Applications. For 1.75" Round Axle.
<b>851-SMA2410110</b>	2410-11-0, CDS211TTR23	Bearing Rubber Mounted for High Shock Load Tillage Applications, for 1.75" Round Axle. Peer
<b>321-CDS211TTR23</b>	2410-11-0, CDS211TTR23	Rubber Mounted Disc Harrow Bearing for High Shock Load Tillage Applications. For 1.75" Round Axle
<b>864-SMA11</b>	—	1-5/8" Long Sleeve to Convert 1-3/4" Round I.D. Bearing to 1-1/2" Round. (ST491A to Krause)
<b>873-70105</b>	70-105, 1402-40-0	Levelling Link Tube and End, Extra Heavy Duty

## FOR M&W



SMA8K2050

PART NO.	DESCRIPTION
<b>864-SMA2460138</b>	Bearing Trunnion, uses TKR3KITP Bearing Kit & 4 Snap Rings (747-19832)
<b>864-SMA2435520</b>	Trunnion Only
<b>FOR SUMMERS</b>	
<b>851-SMA8K2050</b>	Housing with 2" Bearing for VTI and Summers



SMA2460138



SMA2435520



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Aftermarket  
**DISC HARROW PARTS  
 FOR LANDOLL**



PART NO.	REPLACES	DESCRIPTION
<b>864-SMA144155</b>	144155	Scrapers Arm for 6000 Series Discs, 7000 Series VT and Weatherproofer.
<b>864-SMA140488</b>	140488	Scrapers Blade 4.5", Also Fits Weatherproofer. Requires 2 Hex Bolts and Lock Nuts 1/2" x 2" (not included).
<b>864-SMA151550</b>	151550	4" Scrapers Blade For 7410 VT and 8530 Disc Harrow. Requires 2 Carriage Bolts and Lock Nuts 1/2" x 1.25" (not included).



**FOR SUNFLOWER**



PART NO.	REPLACES	DESCRIPTION
<b>114-N7588</b>	7588	Disc 24.51" x .256 Smooth, 2.42 Concavity, for 1.75 Round Axle
<b>114-N1964</b>	1964	Disc 24" x .256 Smooth, for 1.75" Round Axle
<b>864-SMA2816</b>	SU2816	Short Disc Spool Half, 7.5" & 8.5" Spacing
<b>864-SMA3107</b>	SU3107	Long Disc Spool Half, 7.5" Spacing
<b>864-SMA3108</b>	SU3108	Long Disc Spool Half, 8.5" Spacing
<b>864-SMA6103</b>	SN6103	Scrapers Blade 4"
<b>864-SMA6732</b>	SN6732	Disc Scrapers Arm
<b>864-SMA3090i</b>	3090	Bearing Assembly, Will Also Replace Landoll 140464.
<b>864-SMA140479</b>	SN3096	Trunion Bearing Mount, Used with SMA3090i Assembly. Two Required
<b>864-SMA3091</b>	3091	Bearing Housing
<b>444-SMA4924</b>	4924	Shimming Washer



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Aftermarket

## OIL BATH BEARING FOR ROME

All Oil Bath Bearings Come with Hardfaced Guard Installed

PART NO.	REPLACES	DISC SPACING	FITS	FOR MODELS
855-CHA0915GHF	3C-605B	9.5" / 242mm	1-5/8" Rnd Axle	2140, Disk Ridger, DC Series, TCH, TCW, TPW
855-CHA1006GHF	501048457	10.5" / 262mm	1-5/8" Rnd Axle	2240
855-CHA1104GHF	3B-605D	11" / 273mm	1-5/8" Rnd Axle	2250, TBH, TBW
855-CHA1405GHF	7A-605	14" / 350mm	2-1/8" Rnd Axle	AH -200, 240, 280, 320, 360, TAHB, TAWB,
<b>BEARING GUARD — HARDFACED</b>				
855-CHP2803HF	—	—	2-1/8" I.D. Bearing	CHA1405

## FLEX END GANG BOLT END WASHER

Flex End Washer exerts constant reactive force for positive holding of the gang assembly.  
7-3/16" outside diameter x 3/8" thick.

### 864-H2007

For 1-1/8" x 1-1/4"  
Sq. Axle

### 864-H2009

For 2" Rd.  
Axle



## UTILITY DISC HARROW

### AXLES

1" Square 2" Thread Length and  
7/16" Thick Head



PARTNO.	LENGTH
868-2051	21-5/8"
868-2052	26-1/2"
868-2055	30-5/8"
868-2053	34"
868-2056	39-5/8"
868-2054	41"

## AXLE FOR THOMPSON



### 868-AX11825

Axle for Thompson Cane Hipper  
1-1/8" square x 25"

## AGSMART SPRING STEEL FLEX WASHERS

### 864-90537

For 1" x 1-1/8" Sq.  
Axle

### 864-90540

For 1-1/4" Sq. and  
1-1/2" Rd. Axle

### 864-90538

For 1-1/2" Sq.  
Axle. Replaces Great  
Plains 802-200C.

### 864-90539

For 1-3/4" Rd.  
Axle. Replaces  
Wil-Rich 24190



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# Aftermarket DISC HARROW PARTS UTILITY

PART NO.	REPLACES	DESCRIPTION
<b>FOR 1" SQUARE AXLES</b>		
<b>For Howse, KingKutter, IHC, Modern, Monroe-Tuffline and Others</b>		
<b>864-CFG10P</b>	—	Bearing & Spool Assembly: Includes 1-CFG1 Spool, 2-CFG2 Caps & Fasteners
<b>864-CFG1</b>	118-2001, CFG-1	7-1/4" Ribbed Spool
<b>864-CFG11</b>	CFG11	9" Ribbed Spool
<b>864-CFG2</b>	118-2002, CFG-2	Bearing Cap for Ribbed Spool
<b>864-CFG3</b>	118-2004, CFG-3	End Washer
<b>864-CFG4</b>	118-2003, CFG-4	Bumper Washer
<b>864-CFG5</b>	118-2005, CFG-5	7-1/2" Plain Spool
<b>864-CFG7</b>	118-2007, CFG-7	2-3/8" Spacer Spool
<b>864-CFG8</b>	118-2008, CFG-8	3-5/8" Spacer Spool
<b>864-CFG9</b>	118-2009, CFG-9	5-1/8" Spacer Spool
<b>308-W208PPB6</b>	—	1" Disc Bearing - Fafnir
<b>851-SMAW208PPB6</b>	—	1" Disc Bearing - Import
<b>851-F80</b>	—	80mm 4-Hole Round Flange (sold in pairs)
<b>FOR 1-1/8" SQUARE AXLES</b>		
<b>For Dearborn, Howse, Long, Monroe-Tuffline, Taylor/Pittsburg and Others</b>		
<b>864-URBC</b>	118-2010	Ribbed Bearing Cap
<b>864-UR712</b>	118-2011	7-1/2" Ribbed Spool
<b>864-UEW</b>	118-2021	End Washer
<b>864-U3</b>	118-2018	3-1/4" Spacer Spool
<b>864-U712</b>	118-2019	7-1/2" Spacer Spool
<b>864-U9</b>	118-2020	9" Spacer Spool
<b>864-UR9</b>	—	9" Spacer Spool Ribbed
<b>864-U134</b>	118-2022	1-3/4" Spacer Spool
<b>864-U412</b>	118-2023	4-1/2" Spacer Spool
<b>308-W208PPB5</b>	—	1-1/8" Disc Bearing - Fafnir
<b>851-SMAW208PPB5</b>	—	1-1/8" Disc Bearing - Import
<b>851-F80</b>	—	80mm 4-Hole Round Flange (sold in pairs)



CFG10P



CFG1  
CFG11



CFG3



CFG4



CFG5



URBC



U3



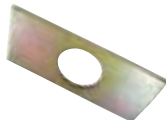
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# Aftermarket HIPPER PARTS FOR AMCO



PART NO.	REPLACES	DESCRIPTION
<b>FOR 1-1/8" SQUARE AXLE</b>		
<b>864-SMA93416</b>	3416 AM3416	Bearing housing for 1-1/8" square axle.
<b>308-W210PP4</b>	10446	Fafnir bearing for 1-1/8" sq. axle 2 used.
<b>851-SMAW210PP4</b>	10446	AgSmart bearing for 1-1/8" sq. axle 2 used. – SEE SECTION 9 FOR MORE BEARINGS –
<b>747-11005</b>	11005	Snap ring for SMA93416 housing.
<b>864-SMA3180</b>	3180 AM3180	Spool, 2-1/4" x 4" O.D. for 1-1/8" square axle.
<b>864-SMA3181</b>	3181 AM3181	Spool, 3-1/2" x 4-7/8" O.D. for 1-1/8" square axle.
<b>864-SMAP34101</b>	2116 4178	Lock plate for 1-1/8" square axle.
<b>868-SMA705</b>	0705 AM0705	1-1/8" Gang square axle with welded bumper washer. Replaces individual pieces of axle and bumper washer.
<b>868-SMA15143</b>	3467	1-1/8" Gang square axle with NC threads. Includes nut and lock washer
<b>FOR 1-1/2" SQUARE AXLE</b>		
<b>868-SMA20561</b>	20561 AM302	1-1/2" Square x 15-1/8" axle. Used with bumper washer 864-SMA578.
<b>120-84024</b>	10489	1-1/2" UNC hex nut for AM302 axle.

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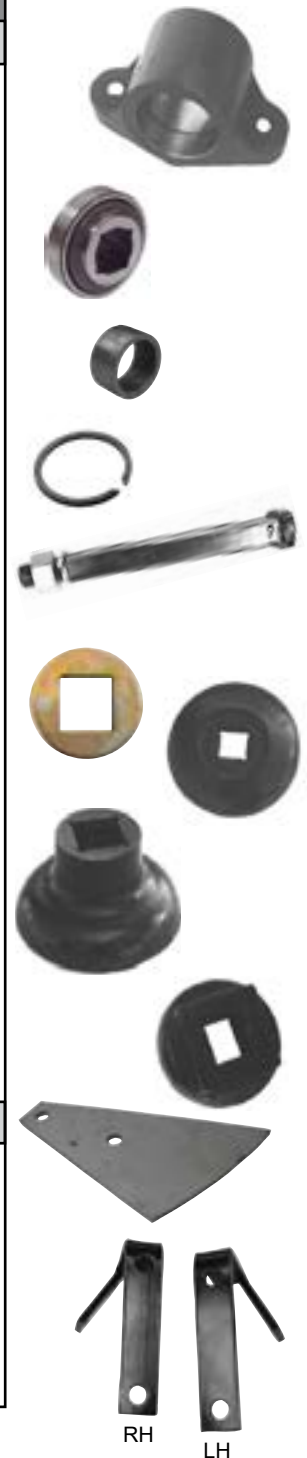


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# Aftermarket HIPPER PARTS FOR JOHN DEERE®

Also For 955 Row Crop Ripper and 2700 Mulch Ripper

PART NO.	REPLACES	DESCRIPTION
<b>FOR 1-1/8" SQUARE AXLE</b>		
<b>864-SMA262032</b>	A15141 N262032	Hipper bearing housing. Also used on 955, 2700 Rippers and 637 Disc. Two internal snap rings required.
<b>308-W208PP5</b>	JD9350	Bearing for SMA15141 housing 2 used, Fafnir
<b>851-SMAW208PP5</b>	JD9350	Bearing for SMA15141 housing 2 used, Import
<b>864-SMA15142</b>	A15142	Bearing spacer for SMA15141 housing.
<b>747-32184</b>	32184	Snap ring for SMA15141 housing.
<b>868-SMA15143</b>	A15143	1-1/8" Hipper axle square, 12" long with NC threads. Includes nut and lock washer.
<b>864-SMA16690</b>	A16690	Axle washer 3/16" thick
<b>864-SMA13208</b>	A13208	Bumper washer
<b>864-SMA15144</b>	A15144	Spool 4-1/2" x 2-1/4", also used on 955 ripper.
<b>864-SMA15145</b>	A15145	Spool 5-1/2" x 1-15/16", also used on 955 ripper.
<b>864-SMA3745</b>	KK3745B	End washer
<b>SCRAPERS</b>		
<b>864-SMA15554</b>	A15554	Scraper blade, also used on 955 ripper
<b>864-SMA4844</b>	AA4844	Left hand scraper bracket, also used on 955 ripper.
<b>864-SMA4843</b>	AA4843	Right hand scraper bracket, also used on 955 ripper.



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Aftermarket  
**HIPPER PARTS**  
**FOR FORREST CITY HIPPER**



PART NO.	REPLACES	DESCRIPTION
<b>FOR 1-1/8" SQUARE AXLE</b>		
<b>308-W208PP5</b>	2251	Fafnir bearing for SMA764 housing 2 used,
<b>851-SMAW208PP5</b>	2251	AgSmart bearing for SMA764 housing 2 used,
<b>747-32184</b>	2763	Snap ring for SMA764 housing
<b>864-SMA13208</b>	2758	Bumper washer
<b>868-SMA2757</b>	2757	1-1/8" Gang axle square 12" long, SAE threads with nut and lock washer.



**HIPPER PARTS**  
**FOR TYE & BURCH**

Right



Left



PART NO.	REPLACES	DESCRIPTION
<b>FOR 1-1/8" SQUARE AXLE</b>		
<b>864-SMA5025</b>	550-025 B400-0702	Right hand bearing housing
<b>864-SMA5026</b>	550-026 B400-0704	Left hand bearing housing
<b>308-W208PP5</b>	—	Fafnir bearing for SMA5025 and 5026 housing, 2 used.
<b>851-SMAW208PP5</b>	—	AgSmart bearing for SMA5025 and 5026 housing, 2 used.
<b>747-32184</b>	—	Snap Ring
<b>864-SMA5027</b>	550-027 B400-0720 B400-0722	Spool 2-5/8" made to fit convex and concave side of disc.
<b>868-SMA15143</b>	—	1-1/8" Axle square, 12" long with 2-1/4" of threads. Includes nut and lock washer.
<b>864-SMA16690</b>	—	Axle washer (10 per bag)

Aftermarket  
**HIPPER PARTS**  
**FOR W & A**

PART NO.	REPLACES	DESCRIPTION
<b>FOR 1-1/8" SQUARE AXLE</b>		
<b>864-SMA2013</b>	201306 WA1306	Bearing housing
<b>308-W208PP5</b>	481202	Bearing for SMA2013 housing, 2 used. Fafnir
<b>851-SMAW208PP5</b>	481202	Bearing for SMA2013 housing, 2 used. Import
<b>864-SMA15142</b>	200881	Bearing spacer
<b>864-SMA8020</b>	478020 WA8020	6" Bumper washer
<b>864-SMA2092</b>	201492 WA1492	Spool 1-7/8" tall x 4-5/16" O.D.
<b>864-SMA2093</b>	201493 WA1493	Spool 2-3/16" tall x 4-13/16" O.D.
<b>864-SMA1494</b>	201494 WA1494	End washer, 1-3/8" x 4-1/4" O.D.
<b>868-SMA4781</b>	478100	1-1/8" Axle square, 12-1/2" long with NC threads. Includes washer and nut.
<b>864-SMA41193</b>	411930 WAVB	Tool bar V-bolt 5/8" used with W&A 407012 clamp.
<b>1-1/2" AXLE</b>		
<b>868-SMA478302</b>	478302 WA8302	1-1/2" Axle square, 13-3/4" long



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Aftermarket  
**HIPPER PARTS FOR WIL-RICH**

**FOR 1-1/8" SQUARE AXLE**



PART NO.	REPLACES	DESCRIPTION
<b>864-SMA15141</b>	42795	Bearing housing
<b>308-W208PP5</b>	42794	Bearing for SMA15141, 2 used. Fafnir
<b>851-SMAW208PP5</b>	42794	Bearing for SMA15141, 2 used. Import
<b>864-SMA15142</b>	42796	Bearing spacer
<b>747-32184</b>	42813	Snap ring
<b>864-SMA13208</b>	42791	Bumper washer
<b>864-SMA15144</b>	42793	Spool 4-1/2" x 2-1/4"
<b>864-SMA15145</b>	42797	Spool 5-1/2" x 1-15/16"

**LEVEE PLOW PARTS FOR AMCO**

**FOR 1-1/2" SQUARE AXLE**



PART NO.	REPLACES	DESCRIPTION
<b>864-SMA3091</b>	16003	Bearing housing
<b>308-GW211PP3</b>	G11071	Bearing, Fafnir
<b>851-SMAGW211PP3</b>	G11071	Bearing, Import
<b>851-SMAGW211PP27</b>	DC211TTR27 12233	Bearing, Import
<b>747-11064</b>	11064	Snap ring
<b>444-SMA4924</b>	—	Washer for SMA3091 housing
<b>864-SMA105</b>	—	Spacer 1.5" square x 2.75" round x .22" thick. Allows GW211PP3 to be used for DC211TTR27/12233 or GW211917/DC211TTR4/11503.
<b>868-SMA940</b>	9440	1.5" square axle, 33.75" long with SAE threads on both ends.



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# Aftermarket LEVEE PLOW AND CANE CULTIVATOR PARTS FOR PRIME

Some Parts also fit Prime and Midland Disc Harrows

PART NO.	REPLACES	DESCRIPTION
<b>864-SMA40000P</b>		Bearing assembly with housing. Uses 4 retaining rings (747-19832)
<b>864-SMA15410</b>	M15410	Bearing housing
<b>913-TKR3KITP</b>		Timken bearing kit for JD, Prime, PICOU
<b>868-SMA83451</b>	M83451	1-1/2" Axle, 32" long for 8 blade levee plow.
<b>868-SMA83461</b>	M83461	1-1/2" Axle, 41" long for 10 blade levee plow.
<b>868-SMA83471</b>		1-1/2" Axle, 50" long for tapered blade levee plow.
<b>120-84024</b>		1-1/2" -6 UNC hex nut plated
<b>864-SMA3180</b>	3180	Spool, 2-1/4" x 4" O.D. for 1-1/8" square axle
<b>864-SMA3181</b>	3181	Spool, 3-1/2" x 4-7/8" O.D. for 1-1/8" square axle
<b>864-SMA93416</b>		Bearing housing off bar assembly
<b>308-W210PP4</b>		Bearing, Fafnir
<b>851-SMAW210PP4</b>		Bearing, Import
<b>747-11005</b>		Retaining ring
<b>864-SMAP34101</b>		Nut lock for disc axle
<b>120-84018</b>		1-1/8" -7 UNC hex nut plated



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Aftermarket  
**LEVEE PLOW PARTS**  
**FOR W&A**

**FOR 1-1/2" SQUARE AXLE**



PART NO.	REPLACES	DESCRIPTION
<b>308-GW211PP3</b>	481213	Bearing for SMA2006 housing. Fafnir
<b>851-SMAGW211PP3</b>	481213	Bearing for SMA2006 housing. Import
<b>747-11064</b>	483393	Snap ring
<b>868-SMA478114</b>	478114 WA8114	1-1/2" Square axle, 31" long
<b>120-84224</b>	412824	1-1/2" NF hex nut

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