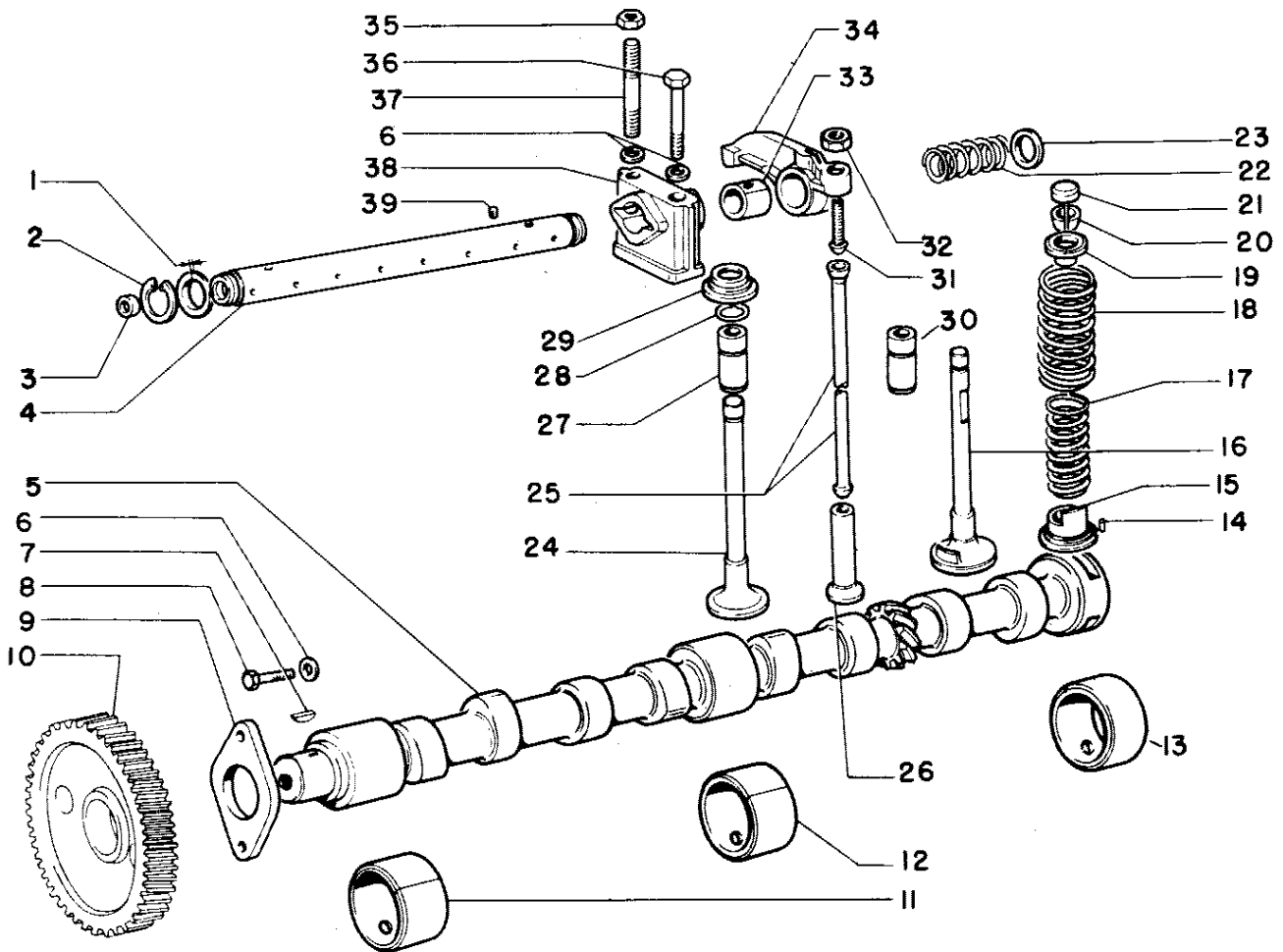
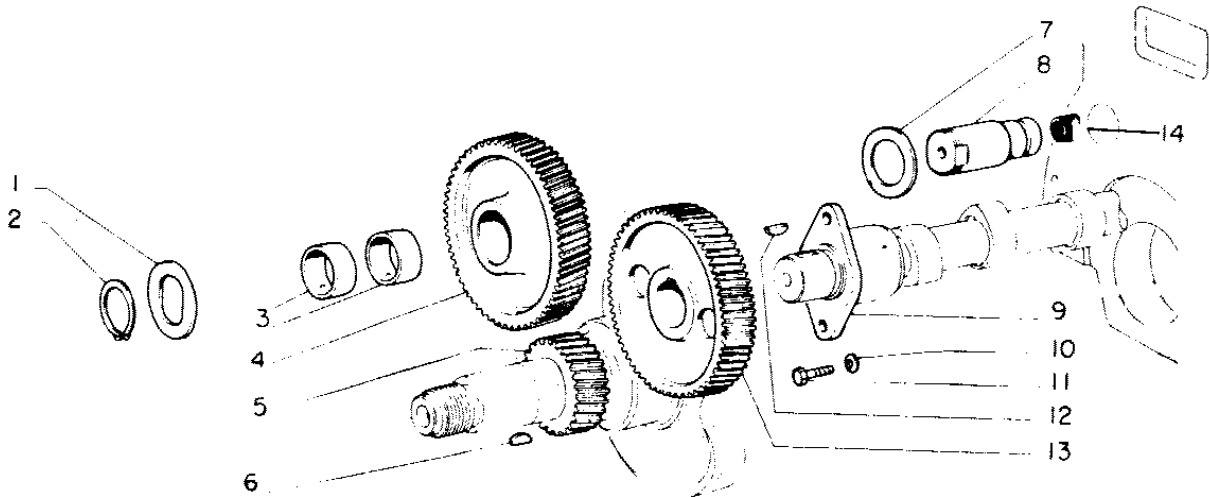


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|---|------------|---------------------------|----|------------|----------------------------|
| 2 | 672172A | ring, retainer (70932123) | 18 | 676826A | spring (72091160) |
| 3 | 676851A | plug (70932237) | 19 | 676825A | cup (72089475) |
| 4 | 31-2902210 | shaft | 20 | 676828A | keeper (70932221) |
| 5 | 30-3010511 | camshaft | 21 | 677840A | cap (72089589) |
| 7 | 671945A | key (70932016) | 22 | 676836A | spring (72089509) |
| 10 | 676818A | gear (72089533) | 23 | 30-3048012 | washer (72089604) |
| 11 | 676844A | bushing (4718618) | 24 | 31-2902091 | valve, exhaust (72089669V) |
| 12 | 676845A | bushing (4718619) | 25 | 676832A | rod, push (72094487V) |
| 13 | 676846A | bushing (4718620) | 26 | 31-2903390 | tappet (72094013) |
| NOTE: Cam bushings also available in set of 3 | | | | | |
| 15 | 676841A | cup, intake (72089510) | | | |
| 16 | 30-3043223 | valve, intake (72094310V) | | | |
| 17 | 676827A | spring (72090613) | | | |





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| 1 | 31-2902027 | washer (72089659) |
| 2 | 676815A | lock ring |
| 3 | 31-2902207 | bushing (4670935) |
| 4 | 676819AS | gear (72089679) includes 31-2902207 bushing |
| 5 | 31-2900036 | gear |
| 6 | 31-2900034 | key (72089643) |
| 7 | 31-2902028 | washer (72089660) |
| 8 | 676814A | pin |
| 9 | 676811A | plate |
| 10 | 676775A | washer, lock |
| 11 | 672383A | cap screw |
| 12 | 671945A | key |
| 13 | 676818A | gear |
| 14 | 672318A | plug |